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D206-549-013
Job Sheet 201114



Part No: D206-549-013

Job Qty: 1 pcs

Part Name: High Slope Avionics Console



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/25/19

Job Tracking No:

Due Date: 10/15/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 19805

Note: DWG REV N/A IPP Rev:A New Issue 06-01-03 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	10/15/19		0.00 0.00	Packaging 1 - 1		
						Packaging 1 - 2		
						Packaging 1 - 3	✓	
						Packaging 1 - 4		
						Packaging 1 - 5		
						Packaging 1 - 6		
						Packaging 1 - 7		
						Packaging 1 - 8		
						Packaging 1 - 9		
						Packaging 1 - 10		
						Packaging 1 - 11		
						Packaging 1 - 12		
						Packaging 1 - 13		
						Packaging 1 - 14		
						Packaging 1 - 15		
						Packaging 1 - 16		
						Packaging 1 - 17		
						Packaging 1 - 18		
						Packaging 1 - 19		
						Packaging 1 - 20		
						Packaging 1 - 21		
						Packaging 1 - 22		
						Packaging 1 - 23	PC	
						Packaging 1 - 24		
						Packaging 1 - 25		
						Packaging 1 - 26		
						Packaging 1 - 27		



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Container No: S225628



Part: D206-549-013

Job No: 201114

Serial No/Batch: S225628

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH89-28 Issue 10-2011 FAA STC SR005511

Plex 9/25/19 10:45 AM Dart.Renwick.Jennifer

https://www.plexonline.com/6BCF04BE-E4BD-4135-A163-AC0476E70641/Plexus_Control/Report_Viewer_2.asp?URL=https://www.plexonline.com/6B... 2/3

9/25/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

DAS

21

OCT 23 2019

135 DC - 1 - B4B	1 pcs	10/15/19	0.00 0.00	DC - 1 - B4B	21	9-33
				DC - 2 - B4B		
140 QC 21 - FG	1 pcs	10/15/19	0.00 0.00	QC 21 - FG - 21	DAS	
				QC 21 - FG - 70	21	9-33
				QC 21 - SA - 53		

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D206-549-013

Location: _____ PPP Rev: _____

135 - Photocopy bluefile & type labels per PPPD206-549-013 CHG002

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MS27039-1-08	Screw	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	5162897
D206-547-043	Console High Slope	1 pcs (1 ea) ✓	120-QC 4	5223925 ✓
D206-547-11	Angle, Console	2 pcs (2 ea)	120-QC 4	5161261
D2163	Cap Angle	1 pcs (1 ea)	120-QC 4	586960
MS20470AD4-5	Rivet, Universal Head	28 Ea (28 ea)	120-QC 4	5198109
NAS1149D0332J	Washer	14 Ea (14 ea)	120-QC 4	5222100

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	MS27039-1-08	14	220	0
120-QC 4	D206-547-043	1	0	0
	D206-547-11	2	2	0
	D2163	1	35	0
	MS20470AD4-5	28	1,992	0
	NAS1149D0332J	14	1,766	0

Part Specifications

Specifications could not be found.

Plex 9/25/19 10:45 AM Dart.Renwick.Jennifer



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Skid-tube ☐
Machining ☐
Large Fab ☐

Cross tube ☐
Small Fab ☐
Finishing ☐

Eng. (Non-AW) ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐

Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

Date: _____

Sequence #: _____

QTY Affected: _____

MRB (QS1042)

Description Work Order Deviation

Disposition

Completed By _____

Lead hand / Supervisor _____

QC / QA Coordinator _____

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong
Bending	Misaligned/off center	Folio/Program	Outside Tolerance
Crushing	BOM/Route	Grain Direction	Drawing
Cracks	Broken/Damage/Defect	Weld	Finish
Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing
Marks/Chatter	Drill Holes	Out of Sequence	Misread
Mislabeled	Fit/Function	Off-set/Set-up	

Other/Details: _____

4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D206-549-011	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m
D206-549-013	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m
D407-549-015	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m
D407-549-017	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m

5. PARTS LIST

-011	-013	-015	-017	Part Number	Description
X				D206-549-011	LOW SLOPE CONSOLE INSTALLATION, 206
	X			D206-549-013	HIGH SLOPE CONSOLE INSTALLATION, 206
		X		D407-549-015	LOW SLOPE CONSOLE INSTALLATION, 407
			X	D407-549-017	HIGH SLOPE CONSOLE INSTALLATION, 407
REF	REF	REF	REF	D1038-58	FASTENER RAIL
REF	REF	REF	REF	D1038-58B	FASTENER RAIL, BLACK
1	1	1	1	D2163	CAP ANGLE
1				D206-547-041	206 LOW SLOPE CONSOLE ASSEMBLY
	1			D206-547-043	206 HIGH SLOPE CONSOLE ASSEMBLY
		1		D407-547-045	407 LOW SLOPE CONSOLE ASSEMBLY
			1	D407-547-047	407 HIGH SLOPE CONSOLE ASSEMBLY
2	2	2	2	D206-547-11	ANGLE
28	28	28	28	MS20470AD4-5	RIVET
14	14	16	16	AN960JD10L	WASHER
14	14	16	16	MS27039-1-08	SCREW

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Revision: **A**

Date: 01.02.08